

Work Order ID 120038

June-03-14 11:32:08 AM

120038

Page 1

Item ID: D350-636-018

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube RH Run-On Landing Wearplates Air Cruiser / Apical Tri-Bag Float Compatible

Stop

NS2

Start Date: 6/03/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/06/14

Req'd Qty: 1.00

1

Customer:

Reference: PAR14-338

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4168-044

B

230

0.00

230

HandFinishing

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STK

1 X D350-636-018 B90262

REWORK PER ATTACHED EMAIL

8 X NAS1611-005 B

8 X NAS1611-010 B 129405

RTV 05/15 M 125540

240

QC5- Inspect part completeness to step on W/O

0.00

240

QC

Memo

0.00

Quality Control

14/7/18

PLM 14-07-07

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Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Customer:

Run Start *NR1*

Stop ***NR2***

Stop ***NR2***

PPP rev: 1 9-89

Work Order ID 120038***120038***

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June-03-14 11:32:08 AM

Item ID: D350-636-018

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH Run-On Landing Wearplates Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 ***1***

Customer:

Reference: PAR14-338

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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280

QC21- Final Inspection - Work Order Release

0.00

280

QC

Memo

0.00

Quality Control

MLJ 1407-09

ME
14-9-8

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120038

D350-636-018

Required Date: 6/06/14

Required Qty: 1.00

Comments:	IPP rev:A 10.09.28 new issue DD verf:EC	IPP Rev:B
	11.04.14 ecn11-553 DD verf:EC	IPP Rev:C 11.10.18 as per
	NCR 11-906 DD verf:EC	IPP Rev:D 112.04.16 AS PER ECN 12-
	542 DD verf:EC	IPP REV:E 13.08.28 PER ECN13-594 DD
	VERF:JLM	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1611-005		Purchased	No			230	Each	171.0000	8	8			
NAS1611-005 O-RING													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP001				171					
				m126974				96					
				m129198				75					
NAS1611-010		Purchased	No			230	Each	187.0000	8	8			
NAS1611-010 O-RING													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP001				187					
				m126988				3					
				m127813				4					
				m128375				72					
				m128388				8					
				m129198				100					

Linda Lacelle

From: Patrick Smith
Sent: May-29-14 1:29 PM
To: Linda Lacelle; Mike Petsche
Cc: Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd
Subject: RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

From: Linda Lacelle
Sent: May-29-14 10:21 AM
To: Mike Petsche
Cc: Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod
Subject: 350 skids and 206 skids
Importance: High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx
Linda